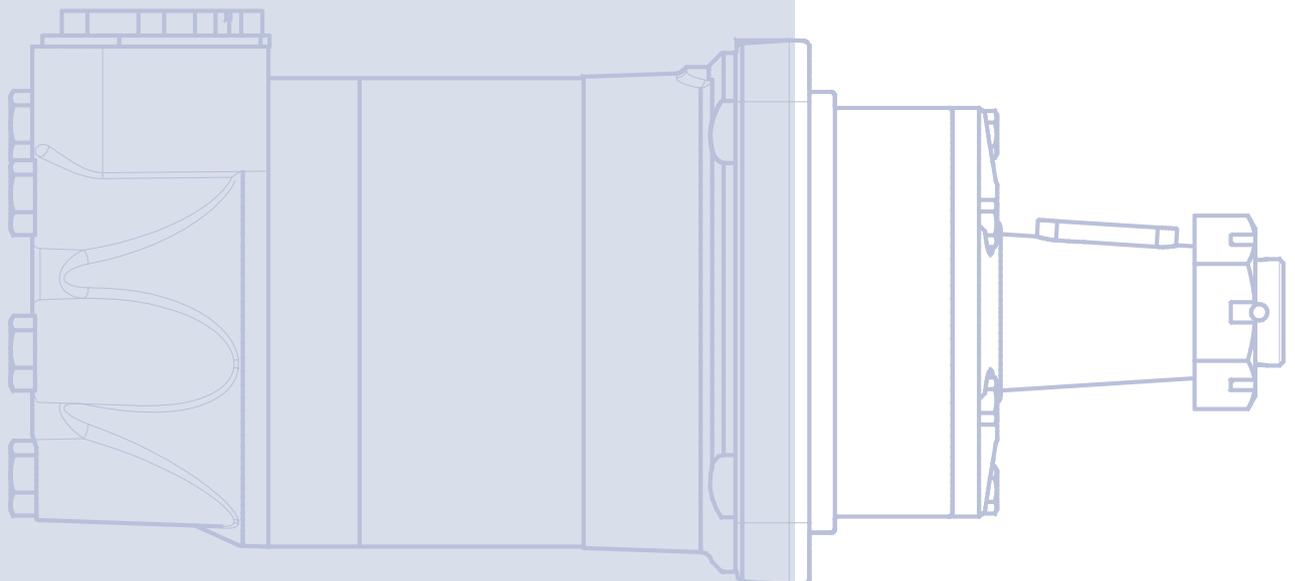
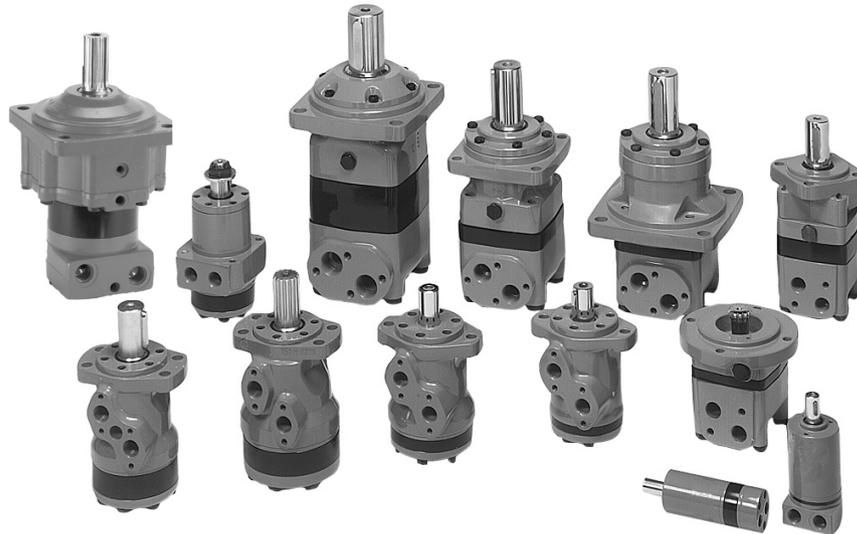




TMK, TMKW and  
TMK FL  
Orbital Motors

Technical  
Information



**A WIDE RANGE OF  
ORBITAL MOTORS**

F300030 Tif

Sauer-Danfoss is a world leader within production of low speed orbital motors with high torque. We can offer more than 1600 different orbital motors, categorised in types, variants and sizes (incl. different shaft versions).

The motors vary in size (rated displacement) from 8 cm<sup>3</sup> [0.50 in<sup>3</sup>] to 800 cm<sup>3</sup> [48.9 in<sup>3</sup>] per revolution.

Speeds range up to approx. 2500 min<sup>-1</sup> (rpm) for the smallest type and up to approx. 600 min<sup>-1</sup> (rpm) for the largest type.

Maximum operating torques vary from 13 Nm [115 lbf·in] to 2700 Nm [24.000 lbf·in] (peak) and maximum outputs are from 2,0 kW [2,7 hp] to 70 kW [95 hp].

**Characteristic features:**

- Smooth running over the entire speed range
- Constant operating torque over a wide speed range
- High starting torque
- High return pressure without the use of drain line (High pressure shaft seal)
- High efficiency
- Long life under extreme operating conditions
- Robust and compact design
- High radial and axial bearing capacity
- For applications in both open and closed loop hydraulic systems
- Suitable for a wide variety of hydraulics fluids

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Front cover illustrations: P300651.tif, P300652.tif, P330653.tif and F300654  
drawing: 151-1959 FA

#### A WIDE RANGE OF ORBITAL MOTORS (CONTINUED)

The programme is characterised by technical features appealing to a large number of applications and a part of the programme is characterised by motors that can be adapted to a given application. Adaptions comprise the following variants among others:

- Motors with corrosion resistant parts
- Wheel motors with recessed mounting flange
- OMP, OMR- motors with needle bearing
- OMR motor in low leakage version
- OMR motors in a super low leakage version
- Short motors without bearings
- Ultra short motors
- Motors with integrated positive holding brake
- Motors with integrated negative holding brake
- Motors with integrated flushing valve
- Motors with speed sensor
- Motors with tacho connection
- All motors are available with black finish paint

#### Planetary gears

Sauer-Danfoss complements the motor range with a complete programme of planetary gears adapted to suit. The combination of motors and gears makes it possible to obtain smooth running at fractional speeds and with torques up to 650 000 Nm [5 800 000 lbf·in].

The Sauer-Danfoss orbital motors are used in the following application areas:

- Construction equipment
- Agricultural equipment
- Material handling & Lifting equipment
- Forestry equipment
- Lawn and turf equipment
- Special purpose
- Machine tools and stationary equipment
- Marine equipment

#### SURVEY OF LITERATURE WITH TECHNICAL DATA ON SAUER-DANFOSS ORBITAL MOTORS

Detailed data on all Sauer-Danfoss motors can be found in our motor catalogue, which is divided into 5 individual subcatalogues:

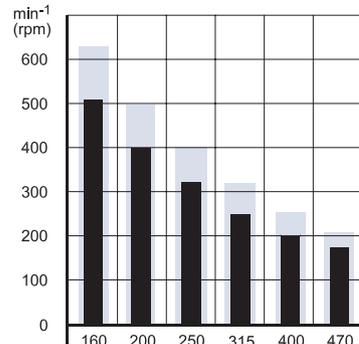
- General information on Sauer-Danfoss orbital motors: function, use, selection of hydraulic motor, hydraulic systems, etc.
- Technical data on small motors: OML and OMM
- Technical data on medium sized motors: OMP, OMR, OMH and OMEW
- Technical data on medium sized motors: DH and DS
- Technical data on large motors: OMS, OMT and OMV
- Technical data on large motors: TMK
- Technical data on large motors: TMT

A general survey brochure on Sauer-Danfoss orbital motors gives a quick motor reference based on power, torque, speed and capabilities.

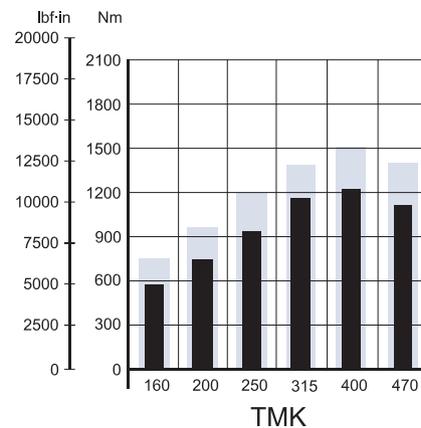
|                                       |   |    |
|---------------------------------------|---|----|
| <b>A WIDE RANGE OF ORBITAL MOTORS</b> | A wide range of orbital motors .....      | 2  |
| <b>CONTENTS</b>                       | Contents .....                            | 4  |
| <b>DATA SURVEY</b>                    | Speed and torque .....                    | 5  |
| <b>VERSIONS</b>                       | Versions.....                             | 6  |
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|                                       | Max. permissible shaft seal pressure..... | 10 |
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**SPEED AND TORQUE**

*Max. speed*



*Max. torque*



TMK



151-2053.10

Intermittent values

Continuous values

The bar diagrams above are useful for a quick selection of relevant motor size for the application. The final motor size can be determined by using the function diagram for each motor size.

- **TMK** can be found on pages 14 - 16.

The function diagrams are based on actual tests on a representative number of motors from our production. The diagrams apply to a return pressure between 5 and 10 bar [75 and 150 psi] when using mineral based hydraulic oil with a viscosity of 35 mm<sup>2</sup>/s [165 SUS] and a temperature of 50°C [120°F]. For further explanation concerning how to read and use the function diagrams, please consult the paragraph "**Selection of motor size**" in the technical information "**General**" DHMH.PK.100.G2.02 520L0232.

**VERSIONS**

| Mounting flange | Spigot diameter (front / rear end) | Bolt circle diameter (BC) | Shaft         | Port size      | European version | US version | Side port version | End port version | Standard shaft seal | Drain connection | Check valve | Main type designation |
|-----------------|------------------------------------|---------------------------|---------------|----------------|------------------|------------|-------------------|------------------|---------------------|------------------|-------------|-----------------------|
| Magneto         | Ø3.25 in                           | Ø 4.187 in                | Cyl 1.25 in   | 1 1/16 - 12 UN |                  | ○          | ○                 |                  | ○                   | Yes              | Yes         | TMK                   |
| Magneto         | Ø 3.25 in                          | Ø 4.187 in                | Spl. 1.25 in  | 1 1/16 - 12 UN |                  | ○          | ○                 |                  | ○                   | Yes              | Yes         | TMK                   |
| Magneto         | Ø 3.25 in                          | Ø 4.187 in                | Tap. 1.25 in  | 1 1/16 - 12 UN |                  | ○          | ○                 |                  | ○                   | Yes              | Yes         | TMK                   |
| SAE - C         | Ø 5 in                             | Ø 6.375 in                | Cyl 1.25 in   | 1 1/16 - 12 UN |                  | ○          | ○                 |                  | ○                   | Yes              | Yes         | TMK                   |
| SAE - C         | Ø 5 in                             | Ø 6.375 in                | Spl. 1.25 in  | 1 1/16 - 12 UN |                  | ○          | ○                 |                  | ○                   | Yes              | Yes         | TMK                   |
| SAE - C         | Ø 5 in                             | Ø 6.375 in                | Tap. 1.25 in  | 1 1/16 - 12 UN |                  | ○          | ○                 |                  | ○                   | Yes              | Yes         | TMK                   |
| SAE - C         | Ø 5 in                             | Ø 6.375 in                | Tap. 1.5 in   | 1 1/16 - 12 UN |                  | ○          | ○                 |                  | ○                   | Yes              | Yes         | TMK                   |
| SAE - C         | Ø 5 in                             | Ø 6.375 in                | Tap. 1.625 in | 1 1/16 - 12 UN |                  | ○          | ○                 |                  | ○                   | Yes              | Yes         | TMK                   |
| Wheel           | Ø 4.25 in<br>Ø 5 in                | Ø 5.8 in                  | Tap. 1.5 in   | 1 1/16 - 12 UN |                  | ○          | ○                 |                  | ○                   | Yes              | No          | TMKW                  |
|                 |                                    |                           |               | 7/8 - 14 UNF   |                  | ○          |                   | ○                | ○                   | Yes              | No          | TMKW                  |
| Brake standard  | Ø 5.5 in (only rear)               | Ø 6.375 in                | Tap. 1.5 in   | 1 1/16 - 12 UN |                  | ○          | ○                 |                  | ○                   | Yes              | No          | TMK FL                |
|                 |                                    |                           |               | 7/8 - 14 UNF   |                  | ○          |                   | ○                | ○                   | Yes              | No          | TMK FL                |

Function diagram – see page : →

**Features available (options)**

Shaft options: Splined 1.5 in shaft  
 Cyl. 40 mm shaft (not brake version)

Port option: Side port G 3/4  
 End port G 1/2

Check valves  
 Flushing valves with different flushing flow

---

Motors are painted black

---

**CODE NUMBERS**

| Displacement (cm <sup>3</sup> ) |          |          |          |          |          | Technical data - page | Dimensions - page |
|---------------------------------|----------|----------|----------|----------|----------|-----------------------|-------------------|
| 160                             | 200      | 250      | 315      | 400      | 470      |                       |                   |
| 151F6060                        | 151F6061 | 151F6062 | 151F6063 | 151F6064 | 151F6065 | 8                     | 20                |
| 151F6050                        | 151F6051 | 151F6052 | 151F6053 | 151F6054 | 151F6055 | 8                     | 20                |
| 151F6070                        | 151F6071 | 151F6072 | 151F6073 | 151F6074 | 151F6075 | 8                     | 20                |
| 151F6130                        | 151F6131 | 151F6132 | 151F6133 | 151F6134 | 151F6135 | 8                     | 21                |
| 151F6120                        | 151F6121 | 151F6122 | 151F6123 | 151F6124 | 151F6125 | 8                     | 21                |
| 151F6140                        | 151F6141 | 151F6142 | 151F6143 | 151F6144 | 151F6145 | 8                     | 21                |
| 151F6090                        | 151F6091 | 151F6092 | 151F6093 | 151F6094 | 151F6095 | 8                     | 21                |
| 151F6080                        | 151F6081 | 151F6082 | 151F6083 | 151F6084 | 151F6085 | 8                     | 21                |
| 151F6010                        | 151F6011 | 151F6012 | 151F6013 | 151F6014 | 151F6015 | 8                     | 22                |
| 151F6030                        | 151F6031 | 151F6032 | 151F6033 | 151F6034 | 151F6035 | 8                     | 23                |
| 11008903                        | 11008904 | 11008905 | 11008906 | 11008907 | 11008908 | 8                     | 24                |
| 11008909                        | 11008910 | 11008911 | 11008912 | 11008913 | 11008914 | 8                     | 25                |
| 14                              | 14       | 15       | 15       | 16       |          |                       |                   |

| Type  |                                       |  | TMK<br>TMKW<br>TMK FL |
|---|---------------------------------------|--|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| <b>Motor size</b>                             |                                       |  | <b>160</b>            | <b>200</b>            | <b>250</b>            | <b>315</b>            | <b>400</b>            | <b>470</b>            |
| Geometric displacement                        | cm <sup>3</sup><br>[in <sup>3</sup> ] |  | 158.0<br>[9.64]       | 201.5<br>[12.30]      | 252.2<br>[15.39]      | 315.3<br>[19.23]      | 397.2<br>[24.24]      | 471.1<br>[28.75]      |
| Max. Speed                                    | min <sup>-1</sup><br>[rpm]            | cont.  | 505                   | 400                   | 320                   | 255                   | 200                   | 170                   |
|   |                                       | int. <sup>1)</sup>                                       | 630                   | 500                   | 400                   | 315                   | 250                   | 210                   |
| Max. Torque*                                  |                                       | cont.  | 570<br>[5045]         | 720<br>[6370]         | 910<br>[8055]         | 1050<br>[9295]        | 1070<br>[9470]        | 1080<br>[9560]        |
|   |                                       | int. <sup>1)</sup>                                       | 725<br>[6415]         | 920<br>[8140]         | 1070<br>[9470]        | 1310<br>[11595]       | 1400<br>[12390]       | 1350<br>[11950]       |
| Max. Output                                   | kW<br>[hp]                            | cont.  | 22.0<br>[29.5]        | 22.0<br>[29.5]        | 21.0<br>[28]          | 20.0<br>[27]          | 17.5<br>[23.5]        | 13.0<br>[17.4]        |
|   |                                       | int. <sup>1)</sup>                                       | 27.0<br>[36]          | 27.0<br>[36]          | 25.0<br>[33.5]        | 23.5<br>[31.5]        | 22.0<br>[29.5]        | 17.0<br>[22.8]        |
| Max. pressure drop *                          | bar<br>[psi]                          | cont.  | 250<br>[3625]         | 250<br>[3625]         | 250<br>[3625]         | 250<br>[3625]         | 200<br>[2900]         | 160<br>[2320]         |
|   |                                       | int. <sup>1)</sup>                                       | 325<br>[4715]         | 325<br>[4715]         | 300<br>[4350]         | 300<br>[4350]         | 250<br>[3625]         | 200<br>[2900]         |
| Max. oil flow                                 | l/min<br>[US gal/min]                 | cont.  | 80<br>[21.1]          | 80<br>[21.1]          | 80<br>[21.1]          | 80<br>[21.1]          | 80<br>[21.1]          | 80<br>[21.1]          |
|   |                                       | int. <sup>1)</sup>                                       | 100<br>[26.4]         | 100<br>[26.4]         | 100<br>[26.4]         | 100<br>[26.4]         | 100<br>[26.4]         | 100<br>[26.4]         |
| Max. starting pressure<br>with unloaded shaft | bar<br>[psi]                          |  | 8<br>[100]            | 8<br>[100]            | 7<br>[100]            | 7<br>[100]            | 7<br>[100]            | 7<br>[100]            |
| Min. starting torque                          |                                       | at max. press. drop<br>cont.: N·m [lbf·in]               | 430<br>[3805]         | 540<br>[4780]         | 680<br>[6020]         | 790<br>[6990]         | 800<br>[7080]         | 830<br>[7350]         |
|   |                                       | at max. press. drop<br>int. <sup>1)</sup> : N·m [lbf·in] | 545<br>[4825]         | 690<br>[6105]         | 800<br>[7080]         | 985<br>[8720]         | 1050<br>[9290]        | 1050<br>[9290]        |

| Type          |                    | Max, inlet pressure |                                 | Max. return pressure with<br>drain line |
|---------------|--------------------|---------------------|---------------------------------|---|
| TMK 160 - 470 | bar<br>[psi] cont. | 250<br>[3625]       | bar<br>[psi] cont.              | 140<br>[2030]                           |
|               | bar<br>[psi] max.  | 350<br>[5075]       | bar<br>[psi] int. <sup>1)</sup> | 175<br>[2540]                           |
|               |                    |                     | bar<br>[psi] peak <sup>2)</sup> | 210<br>[3045]                           |

| *Max. torque for shaft type | Tap. 1.25 in  | Splined 1.25 in | Cyl. 1.25 in  |
|-----------------------------|---------------|-----------------|---------------|
| N·m<br>[lbf·in]             | 900<br>[8000] | 900<br>[8000]   | 900<br>[8000] |

Max. values apply for applications where there is no external radial load. If radial load is present, please contact Sauer-Danfoss for evaluation.

<sup>1)</sup> Intermittent operation: the permissible values may occur for max. 10% of every minute

<sup>2)</sup> Peak load: the permissible values may occur for max. 1% of every minute.

For max. permissible combination of flow and pressure, see function diagram for actual motor.

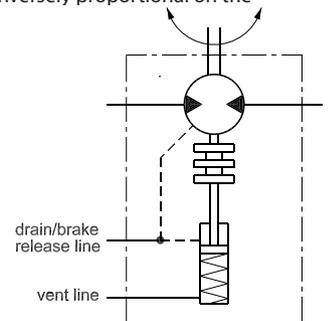
**TECHNICAL DATA FOR  
 PARKING BRAKE MOTOR  
 TMK FL**

| Technical data for brake motor TMK FL |                |                |
|---------------------------------------|----------------|----------------|
| Holding torque <sup>1)</sup>          | Nm<br>[lbf·in] | 1050<br>[9295] |
| Min. release pressure <sup>2)</sup>   | bar<br>[psi]   | 15<br>[215]    |
| Max. pressure in drain/brake line     | bar<br>[psi]   | 30<br>[435]    |

<sup>1)</sup> This brake is to be used only as a passive parking brake. It may not be used for dynamic braking.

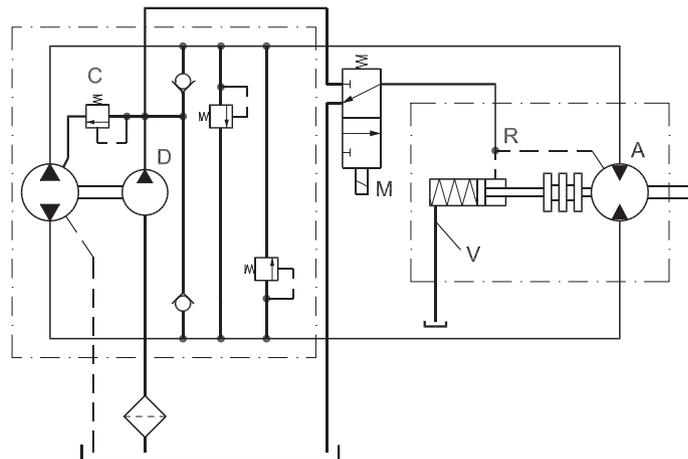
When release pressure<sup>2)</sup> is greater than zero, the holding torque depends inversely proportional on the actual release pressure.  
 At 0 bar - holding torque = 1050 Nm [9295 lbf.in]  
 At 15 bar [215 psi] or more - holding torque = 0 Nm

<sup>2)</sup> The release pressure is the difference between the pressure in the drain/brake release line and the pressure in the vent line. The vent port must always be connected to tank.  
 The brake will be fully released at 15 bar [215 psi].



151-2009.11

**SCHEMATIC DIAGRAM**



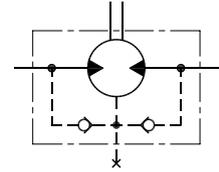
151-2018.13

The drain/release port on the TMK FL motor must never remain plugged or be connected to the system A or B pressures, since the brake is a low pressure device. A common solution for controlling the brake is to use a two position valve to connect the drain port to hydrostatic charge pressure (brake released), or to reservoir pressure (brake holding). The vent port must always be connected to tank.  
 See the above schematic for details.

- A: Motor
- C: Charge pressure relief valve (setting min 15 bar [215 psi])
- D: Charge pump
- M: Brake release valve
- R: Drain and brake release port
- V: Vent line

**MAX. PERMISSIBLE  
 SHAFT SEAL PRESSURE**

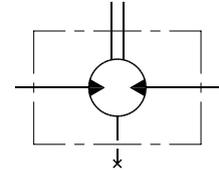
**TMK, TMKW and TMK FL with use of drain connection**  
 The shaft seal pressure equals the pressure in the drain line.



151-320.10

**TMK with check valves and without use of drain connection:**  
 The pressure on the shaft seal never exceeds the pressure in the return line.

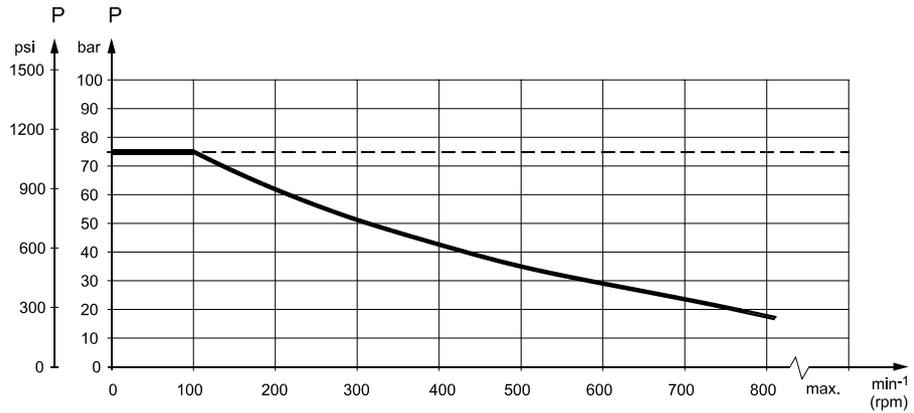
**TMKW / TMK FL without check valves and without use of drain connection:**  
 The shaft seal pressure equals the average of input pressure and return pressure.



151-1855.10

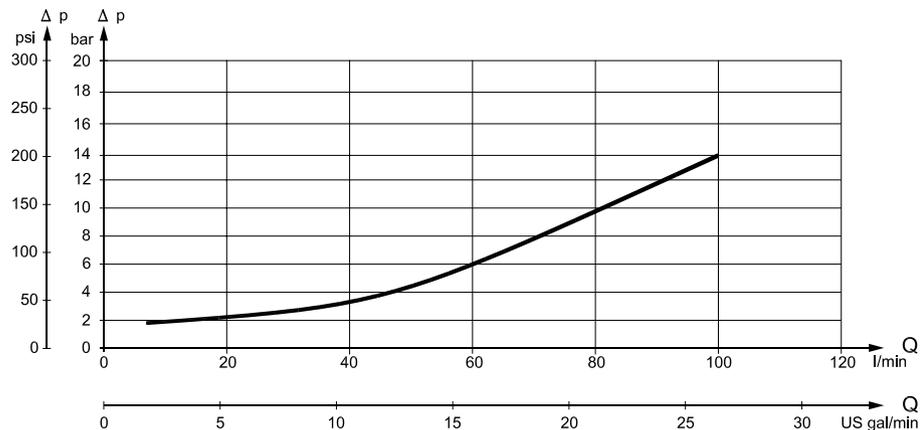
TMK FL must always have a drainline.

*Max. pressure on shaft seal*



151-1674.10

**PRESSURE DROP IN  
 MOTOR**



151-1957.11

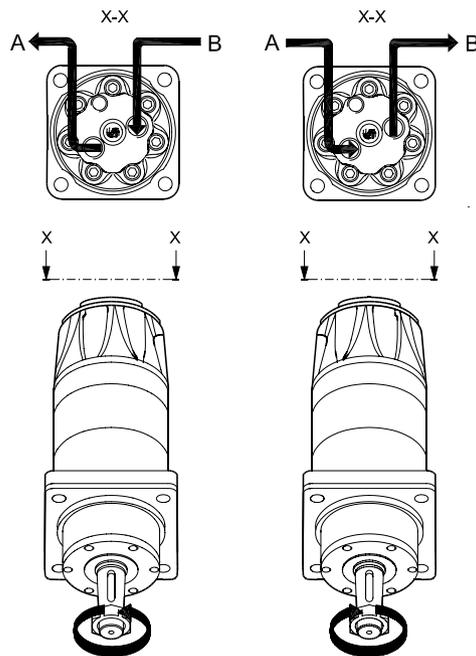
The curve applies to an unloaded motor shaft and an oil viscosity of 35 mm<sup>2</sup>/s (165 SUS)

**OIL FLOW IN DRAIN LINE**

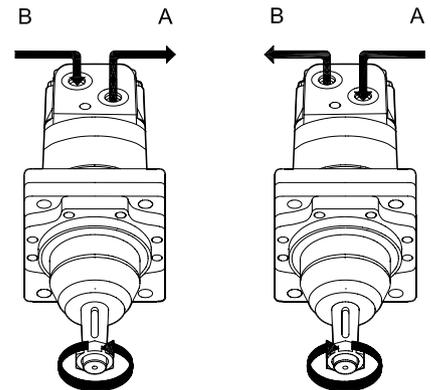
The table below shows the max. oil flow in the drain line at a return pressure less than 5-10 bar [75-150 psi].

| Pressure drop<br>bar<br>[psi] | Viscosity<br>mm <sup>2</sup> /s<br>[SUS] | Oil flow in drain line<br>l/min<br>[US gal/min] |
|-------------------------------|--|---|
| 160<br>[2320]                 | 20<br>[100]                              | 1.7<br>[0.45]                                   |
|                               | 35<br>[165]                              | 1.2<br>[0.32]                                   |
| 325<br>[4713]                 | 20<br>[100]                              | 3.5<br>[0.92]                                   |
|                               | 35<br>[165]                              | 2.5<br>[0.66]                                   |

**DIRECTION OF SHAFT ROTATION**



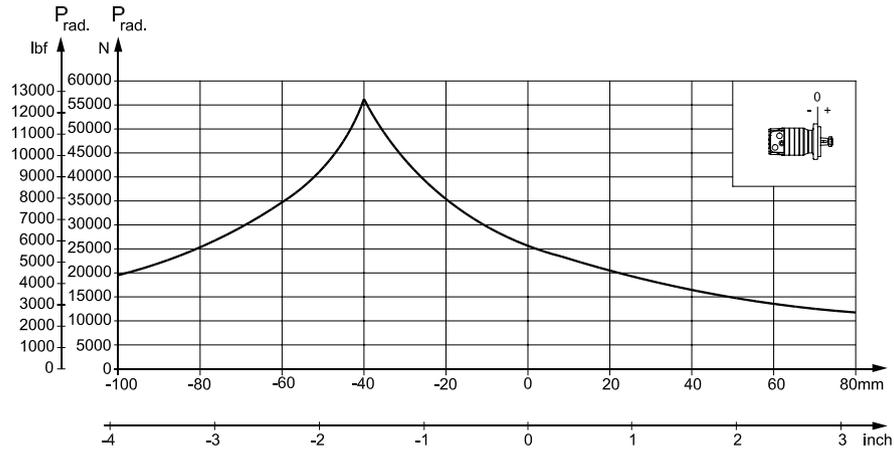
151-2008.11



151-2006.11

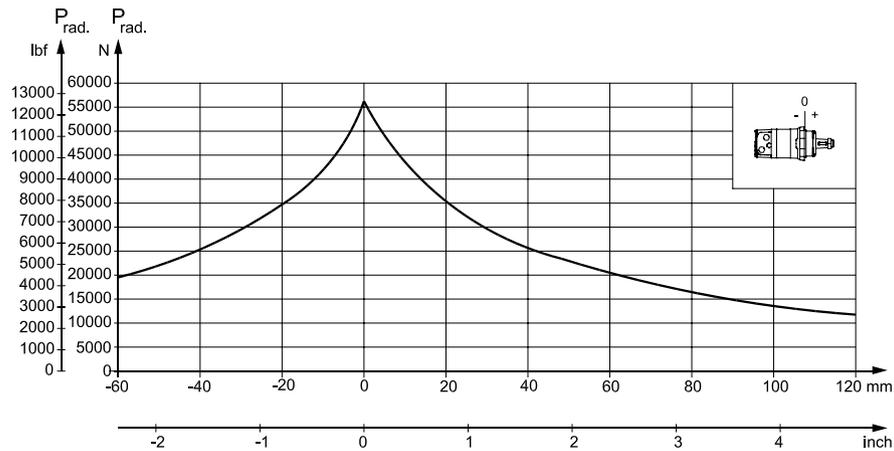
**PERMISSIBLE SHAFT  
 LOAD FOR TMKW**

**Mounting flange:**  
 Magneto, SAE-C



151-2059.10

**Mounting flange:**  
 Wheel



151-1955.10

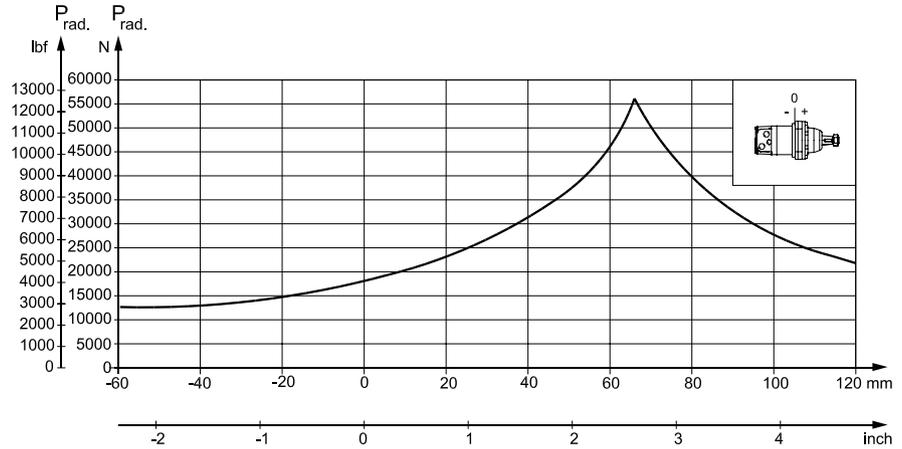
**Permissible radial shaft load**

The output shaft runs in tapered roller bearings that permit high axial and radial forces.

The permissible radial load on the shaft is shown for an axial load of 0 N as a function of the distance from the mounting flange to the point of load application.

The curve is based on  $B_{10}$  Bearing life (2000 hours or 12 000 000 shaft revolutions at  $100 \text{ min}^{-1}$ ) at rated output torque, when mineral-based hydraulic oil with a sufficient content of anti-wear additives, is used.

**PERMISSIBLE SHAFT  
 LOAD FOR TMK FL**



151-1956.10

**Permissible radial shaft load**

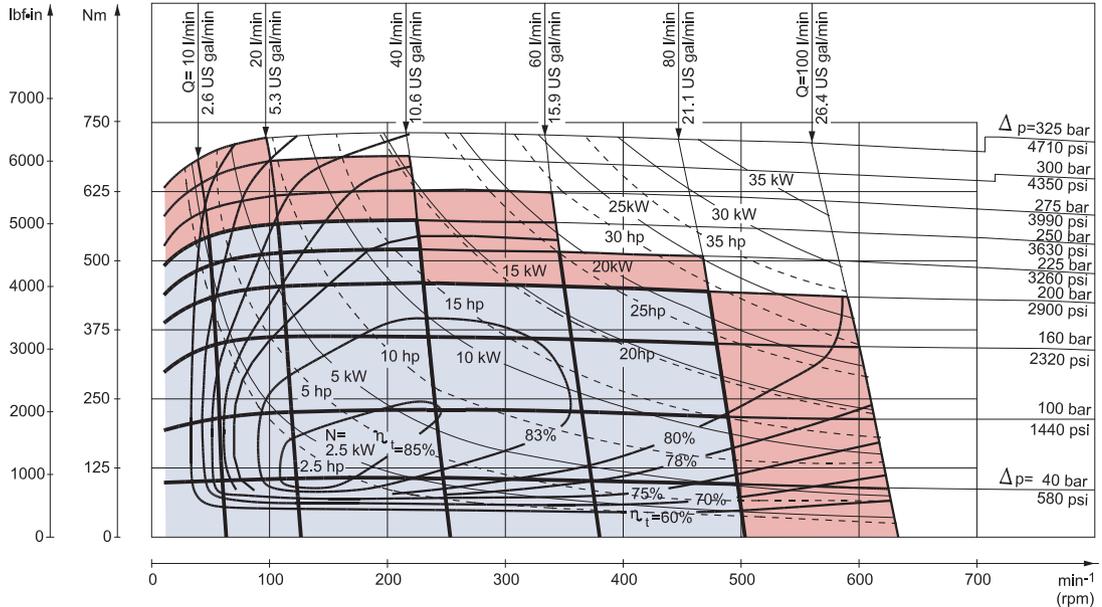
The output shaft runs in tapered roller bearings that permit high axial and radial forces.

The permissible radial load on the shaft is shown for an axial load of 0 N as a function of the distance from the mounting flange to the point of load application.

The curve is based on  $B_{10}$  Bearing life (2000 hours or 12 000 000 shaft revolutions at  $100 \text{ min}^{-1}$ ) at rated output torque, when mineral-based hydraulic oil with a sufficient content of anti-wear additives, is used.

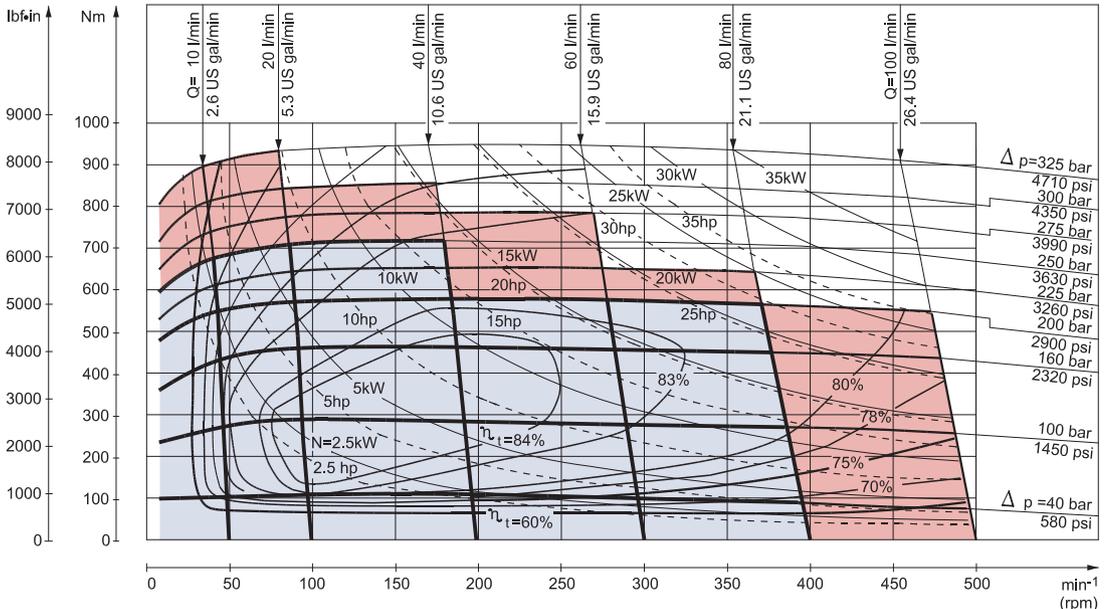
**FUNCTION DIAGRAMS**

TMK 160



151-2013.10

TMK 200



151-2014.10

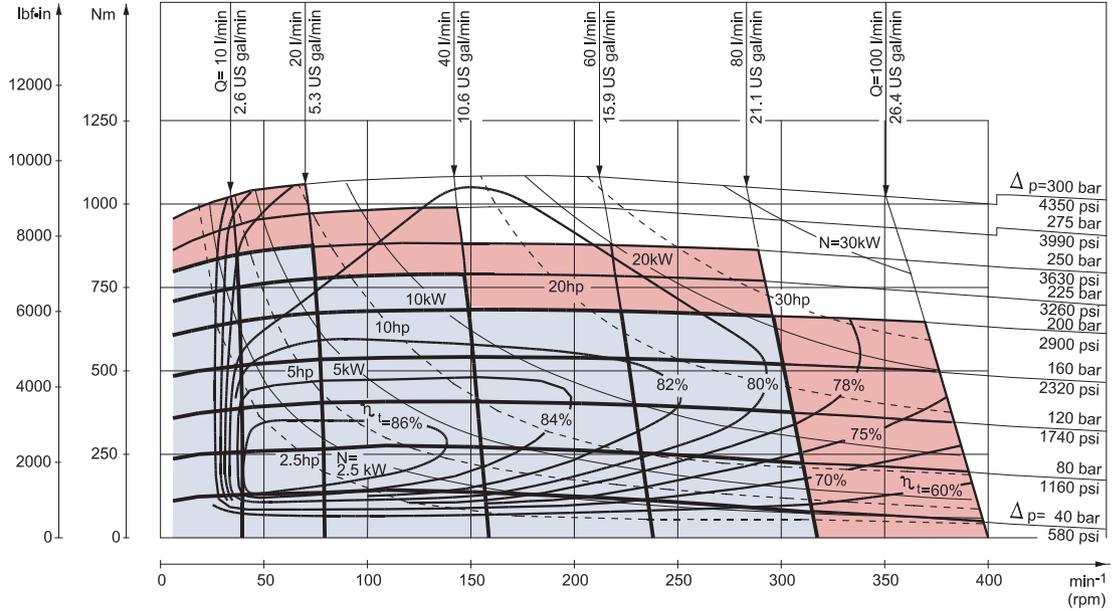
Explanation of function diagram use, basis and conditions can be found on page 5.

- Continuous range
- Intermittent range (max. 10% operation every minute)

Intermittent pressure drop and oil flow must not occur simultaneously.

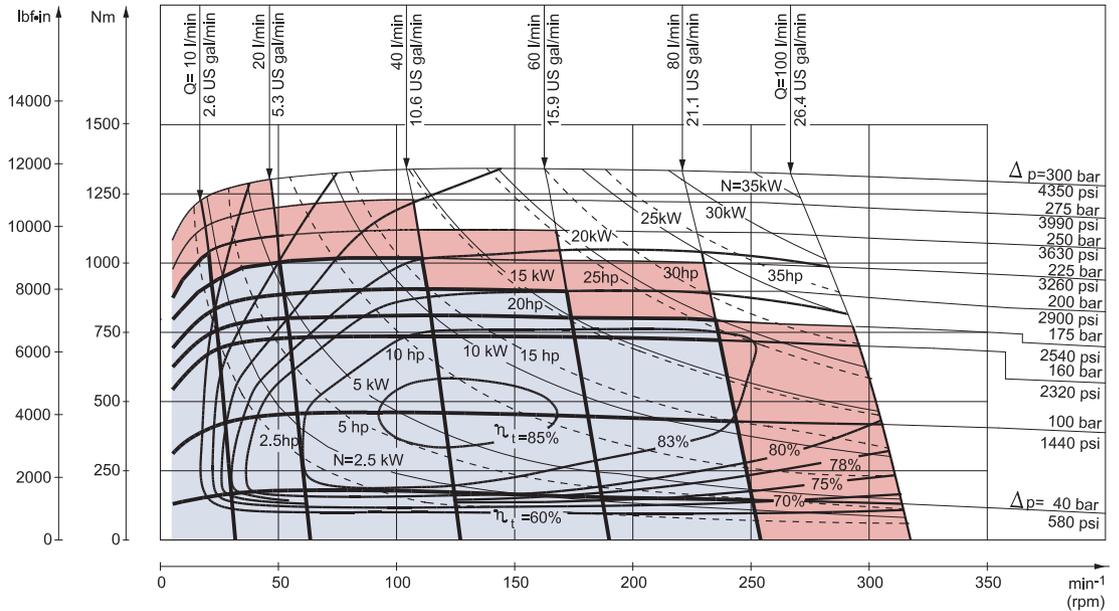
**FUNCTION DIAGRAMS  
 (CONTINUED)**

**TMK 250**



151-2015.10

**TMK 315**



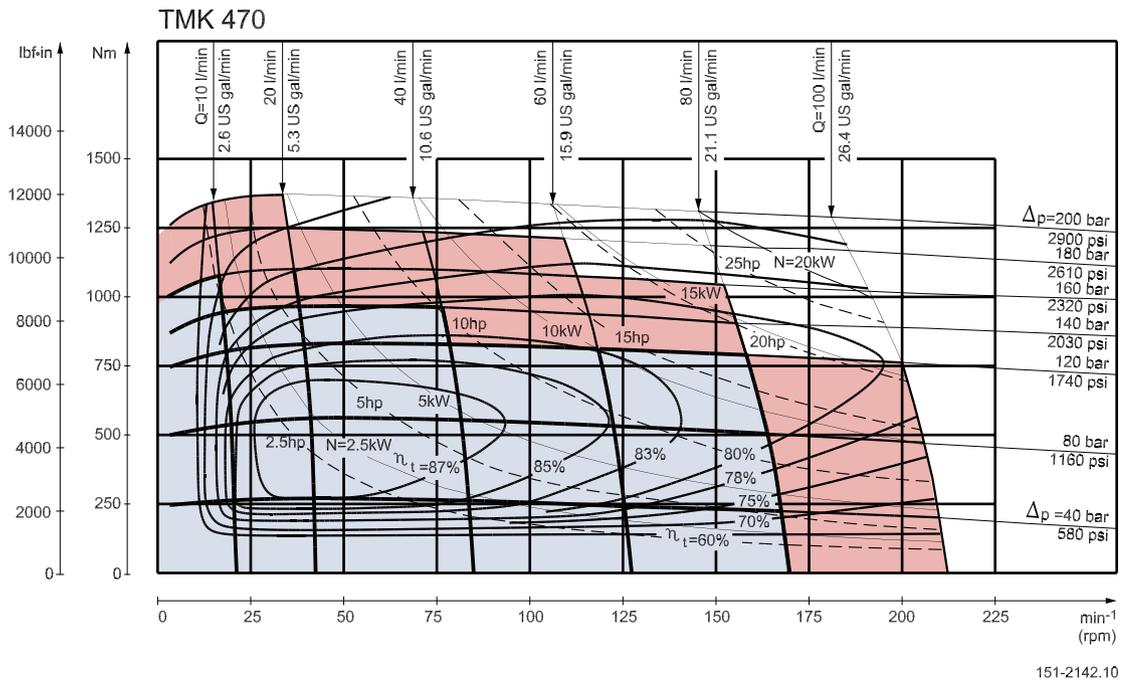
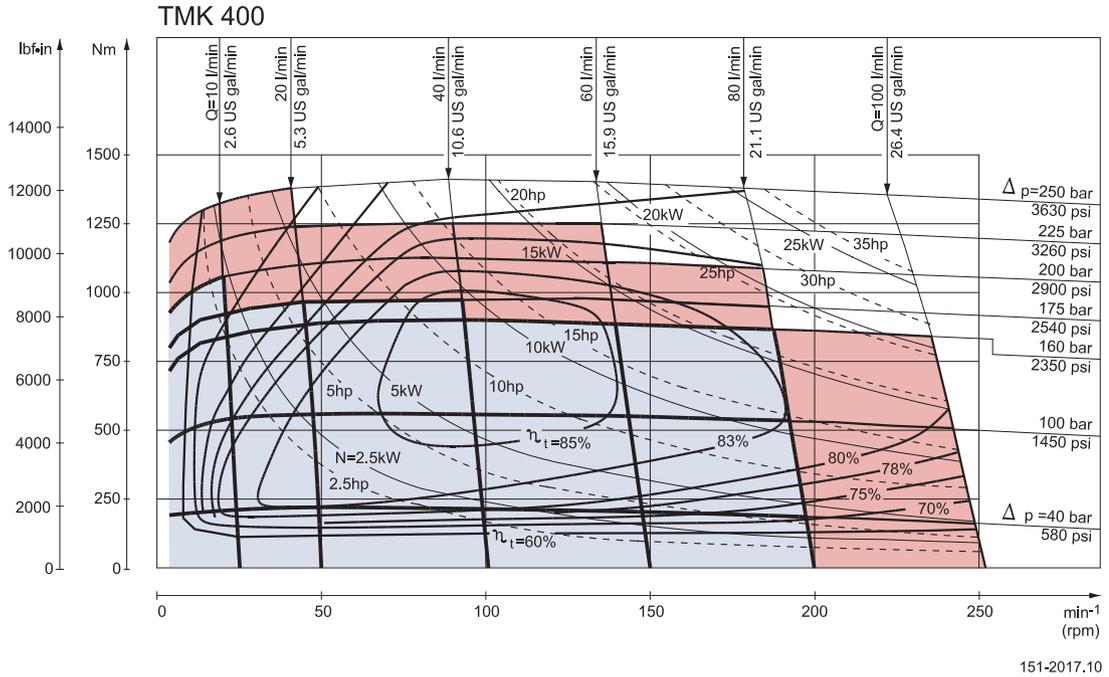
151-2016.10

Explanation of function diagram use, basis and conditions can be found on page 5.

- Continuous range
- Intermittent range (max. 10% operation every minute)

Intermittent pressure drop and oil flow must not occur simultaneously.

**FUNCTION DIAGRAMS  
 (CONTINUED)**



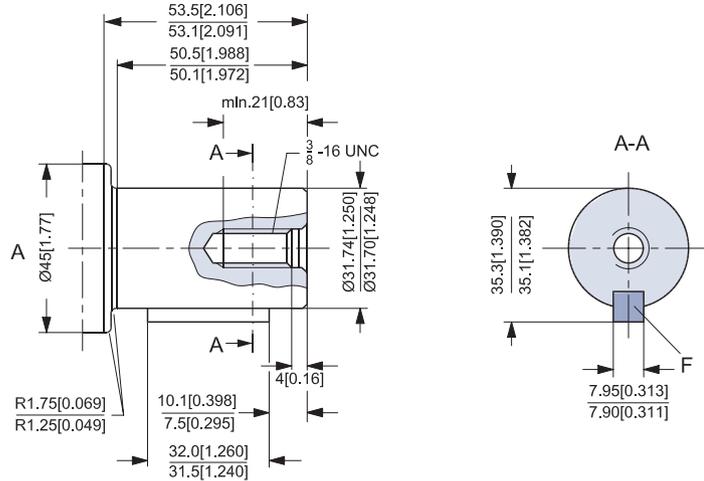
Explanation of function diagram use, basis and conditions can be found on page 5.

- Continuous range
- Intermittent range (max. 10% operation every minute)

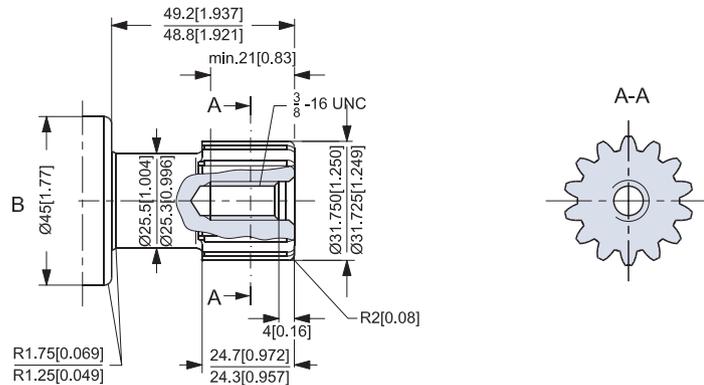
Intermittent pressure drop and oil flow must not occur simultaneously.

**SHAFT VERSIONS**

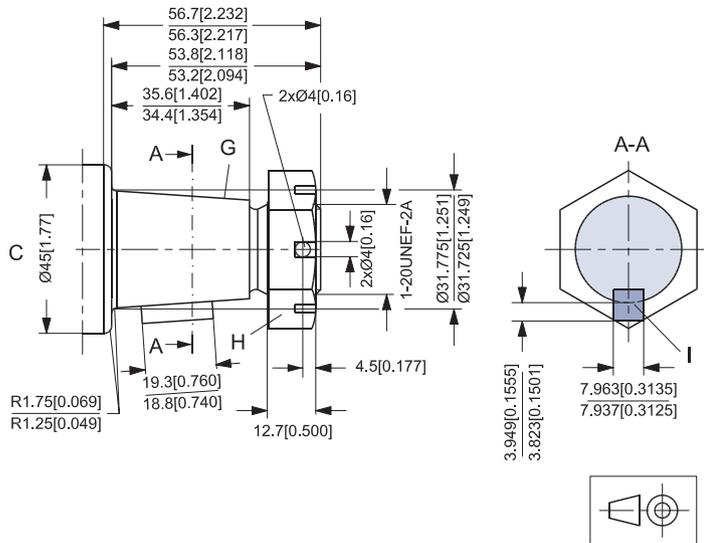
- A: Cylindrical shaft 1.25 in
- F: Parallel key  
 5/16 x 5/16 x 1 1/4 in  
 SAE J744



- B: Involute splined shaft  
 ANS B92.1 - 1970 standard  
 Flat root side fit  
 Pitch 12/24  
 Teeth 14  
 Major diameter: 1.25 in  
 Pressure angle 30°

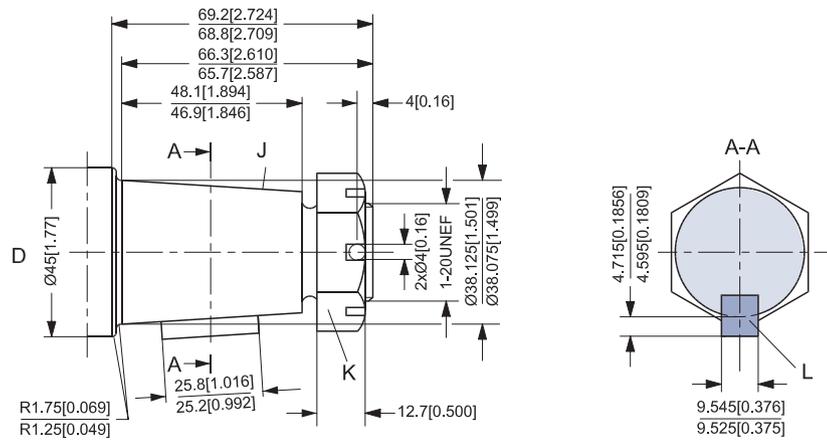


- C: Tapered shaft 1.25 in
- G: Cone 1 : 8  
 SAE J501
- H: 1 - 20 UNEF  
 Across flats: 1 7/16 in  
 Tightening torque:  
 450 ± 10 N·m  
 [3980 ± 85 lbf·in]
- I: Parallel key  
 5/16 x 5/16 x 3/4 in  
 SAE J501

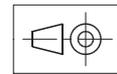
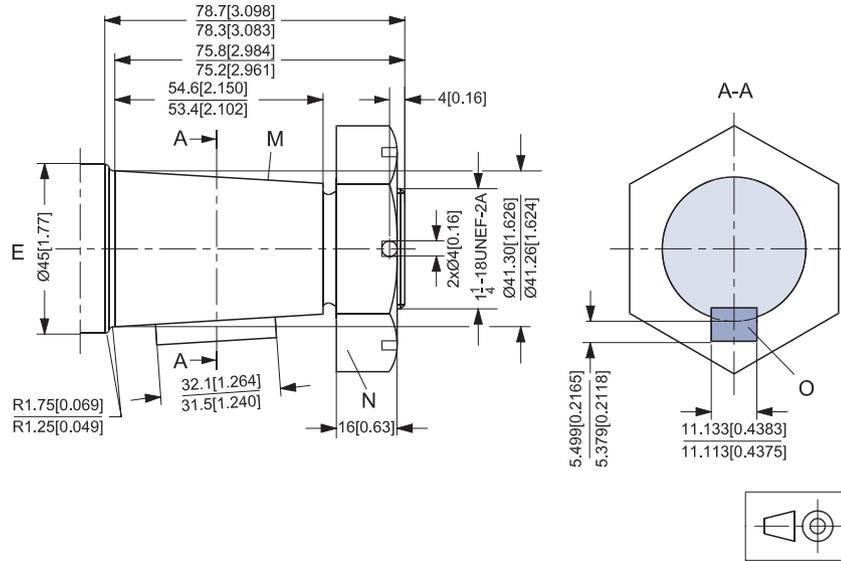


151-2057.10

- D: Tapered shaft 1.5 in
- J: Cone 1 : 8  
SAE J501
- K: 1 - 20 UNEF  
Across flats: 1 7/16 in  
Tightening torque:  
450 ± 10 N·m  
[3980 ± 85 lbf·in]
- L: Parallel key  
3/8 x 3/8 x 1 in  
B.S. 46

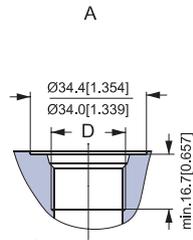


- E: Tapered shaft 1.625 in
- M: Cone 1 : 8  
SAE J501
- N: 1 1/4 - 18 UNEF  
Across flats: 2 3/16 in  
Tightening torque:  
500 ± 10 N·m  
[4425 ± 85 lbf·in]
- O: Parallel key  
7/16 x 7/16 x 1 1/4 in  
B.S. 46

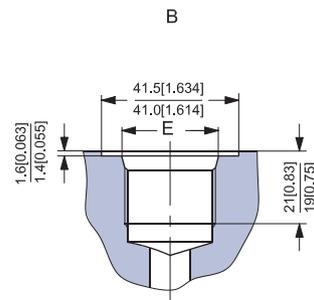


151-2058.10

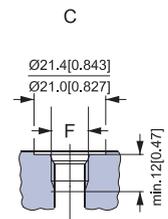
**PORT THREAD VERSIONS**



A: UNF Main port  
 D: 7/8 - 14 UNF  
 o-ring boss port



B: UN Main port  
 E: 1 1/16 - 12 UN  
 o-ring boss port



C: UNF Drain/release  
 port  
 F: 7/16 - 20 UNF  
 o-ring boss port

TMK with Magneto flange

**DIMENSIONS**

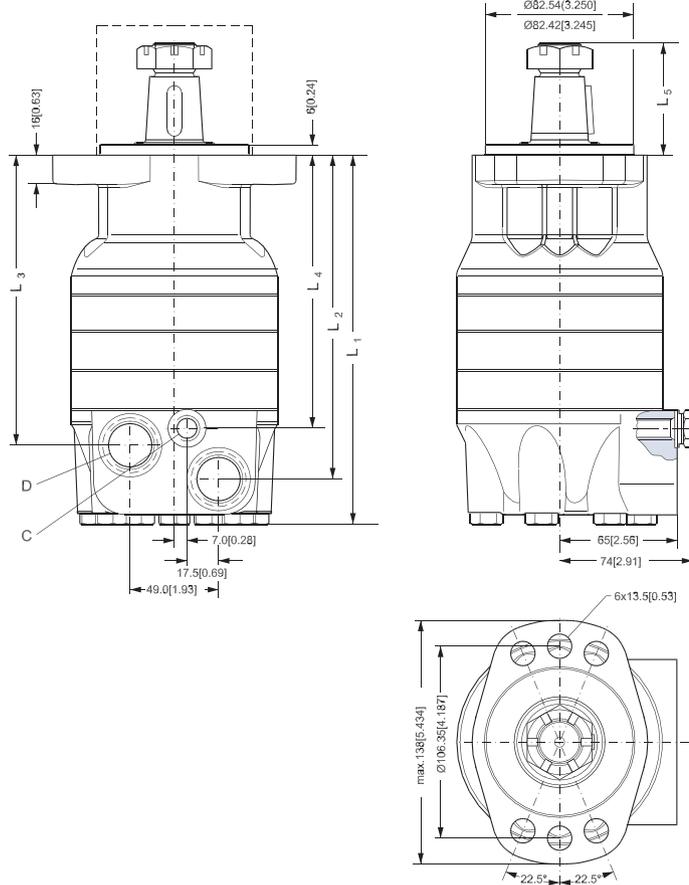
| Type    | mm<br>L <sub>1</sub> [in] | mm<br>L <sub>2</sub> [in] | mm<br>L <sub>3</sub> [in] | mm<br>L <sub>4</sub> [in] |
|---------|---------------------------|---------------------------|---------------------------|---------------------------|
| TMK 160 | 204.6<br>[8.06]           | 179.6<br>[7.07]           | 160.8<br>[6.33]           | 151.4<br>[5.96]           |
| TMK 200 | 210.6<br>[8.29]           | 185.6<br>[7.31]           | 166.8<br>[6.57]           | 157.4<br>[6.20]           |
| TMK 250 | 217.6<br>[8.57]           | 192.6<br>[7.58]           | 176.8<br>[6.84]           | 164.4<br>[6.47]           |
| TMK 315 | 226.3<br>[8.91]           | 201.3<br>[7.93]           | 182.5<br>[7.19]           | 173.1<br>[6.81]           |
| TMK 400 | 237.6<br>[9.35]           | 212.6<br>[8.37]           | 193.8<br>[7.63]           | 184.4<br>[7.26]           |
| TMK 470 | 247.8<br>[9.76]           | 222.8<br>[8.77]           | 204.0<br>[8.03]           | 194.6<br>[7.66]           |

C: Drain connection 7/16 - 20 UNF

D: 2 x 1 1/16 - 12 UN

| Output shaft | L <sub>5</sub> |        |
|--------------|----------------|--------|
|              | mm             | [in]   |
| Cyl. 1.25 in | 58.8           | [2.31] |
| Spl. 1.25 in | 56.0           | [2.20] |
| Tap. 1.25 in | 62.0           | [2.44] |

-----Not Painted



151-2055.11

The stated dimensions are without paint

**DIMENSIONS**

*TMK with SAE-C flange*

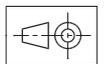
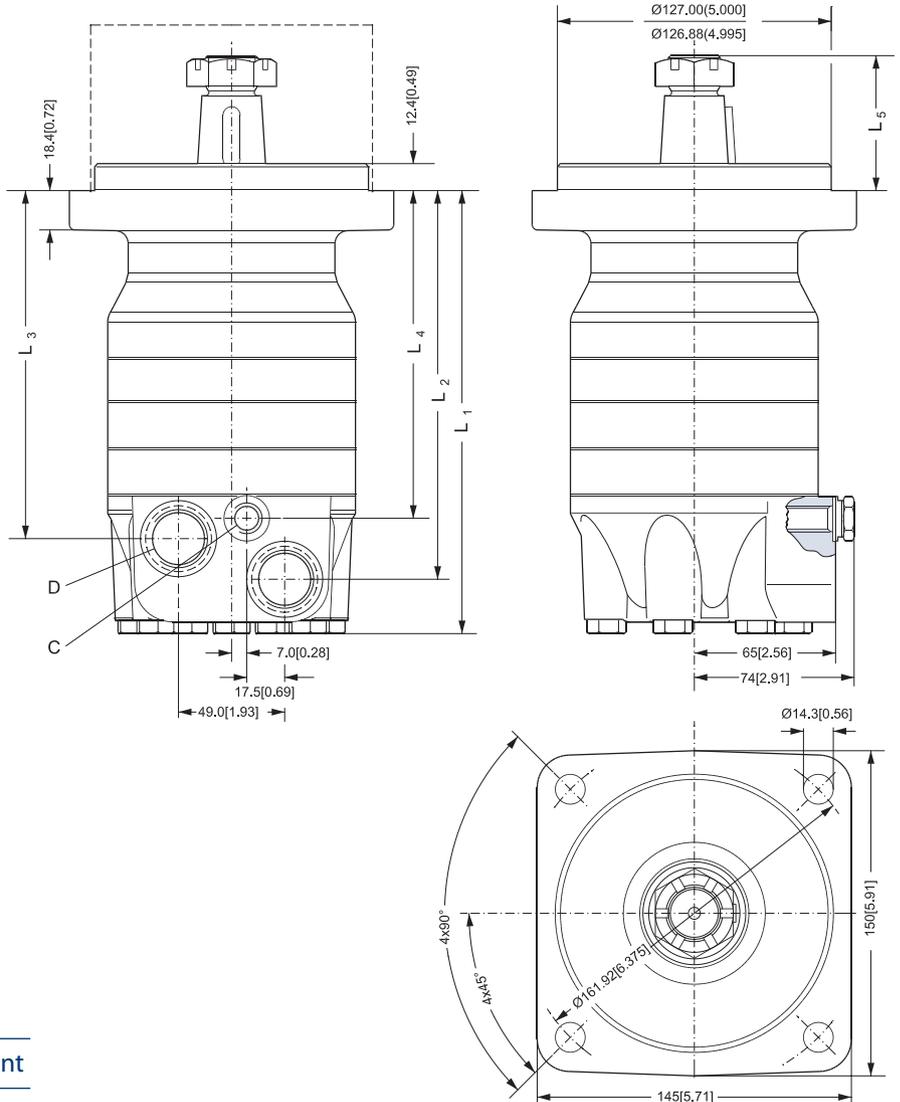
| Type    | L <sub>1</sub> [mm]<br>[in] | L <sub>2</sub> [mm]<br>[in] | L <sub>3</sub> [mm]<br>[in] | L <sub>4</sub> [mm]<br>[in] |
|---------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| TMK 160 | 204.5<br>[8.05]             | 179.4<br>[7.06]             | 160.7<br>[6.33]             | 151.3<br>[5.96]             |
| TMK 200 | 210.5<br>[8.29]             | 185.4<br>[7.30]             | 166.7<br>[6.56]             | 157.3<br>[6.19]             |
| TMK 250 | 217.5<br>[8.56]             | 192.4<br>[7.57]             | 173.7<br>[6.84]             | 164.3<br>[6.47]             |
| TMK 315 | 226.2<br>[8.91]             | 201.1<br>[7.92]             | 182.4<br>[7.18]             | 173.0<br>[6.81]             |
| TMK 400 | 237.5<br>[9.35]             | 212.4<br>[8.36]             | 193.7<br>[7.63]             | 184.3<br>[7.26]             |
| TMK 470 | 247.7<br>[9.75]             | 222.6<br>[8.76]             | 203.9<br>[8.03]             | 194.5<br>[7.66]             |

C: Drain connection 7/16 - 20 UNF  
 D: 2 x 1 1/16 - 12 UN

| Output shaft  | L <sub>5</sub> |        |
|---------------|----------------|--------|
|               | mm             | [in]   |
| Cyl. 1.25 in  | 59.0           | [2.32] |
| Spl. 1.25 in  | 56.3           | [2.22] |
| Tap. 1.25 in  | 62.2           | [2.45] |
| Tap. 1.5 in   | 74.8           | [2.94] |
| Tap. 1.625 in | 84.3           | [3.32] |

-----Not Painted

The stated dimensions are without paint



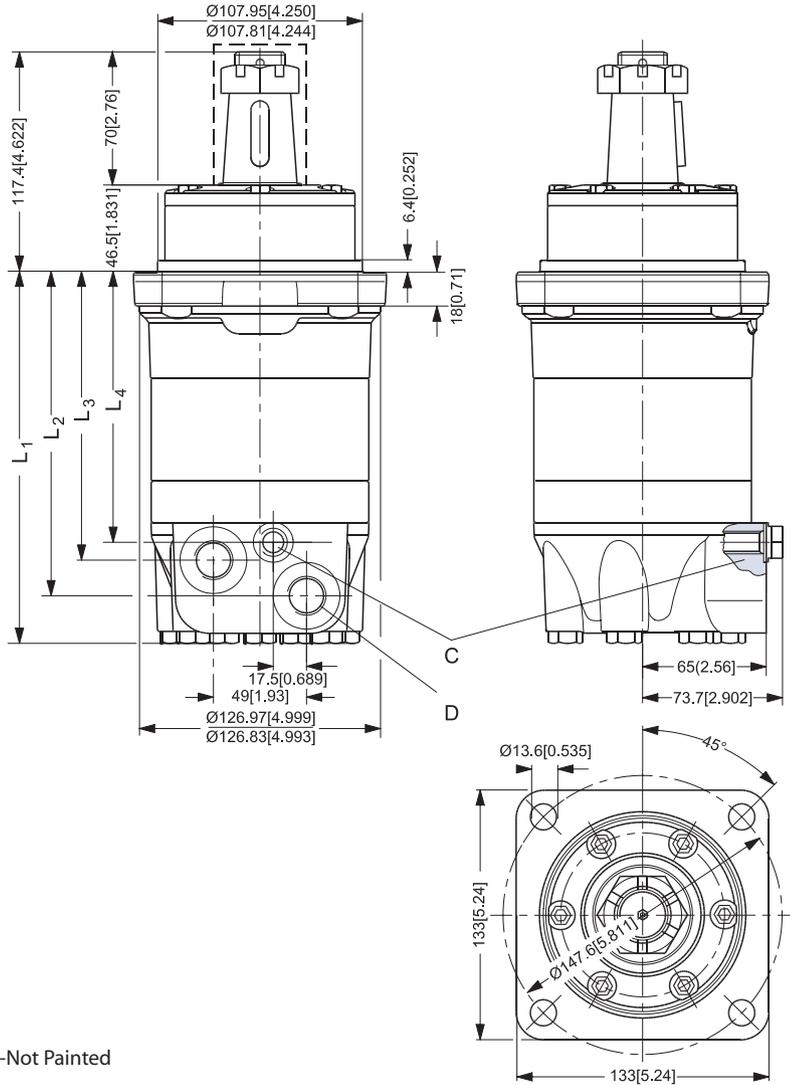
151-2054.10

**DIMENSIONS**

*TMKW with side port and drain connection*

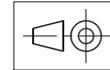
| Type     | mm<br>L <sub>1</sub> [in] | mm<br>L <sub>2</sub> [in] | mm<br>L <sub>3</sub> [in] | mm<br>L <sub>4</sub> [in] |
|----------|---------------------------|---------------------------|---------------------------|---------------------------|
| TMKW 160 | 164.7<br>[6.48]           | 139.3<br>[5.48]           | 120.3<br>[4.74]           | 110.8<br>[4.36]           |
| TMKW 200 | 170.7<br>[6.72]           | 145.3<br>[5.72]           | 126.3<br>[4.97]           | 116.8<br>[4.60]           |
| TMKW 250 | 177.7<br>[7.00]           | 152.3<br>[6.00]           | 133.3<br>[5.25]           | 123.8<br>[4.87]           |
| TMKW 315 | 186.4<br>[7.34]           | 161.0<br>[6.34]           | 142.0<br>[5.59]           | 132.5<br>[5.22]           |
| TMKW 400 | 197.7<br>[7.78]           | 172.3<br>[6.78]           | 153.3<br>[6.00]           | 143.8<br>[5.66]           |
| TMKW 470 | 207.9<br>[8.19]           | 182.5<br>[7.19]           | 163.5<br>[6.44]           | 154.0<br>[6.06]           |

C: Drain connection 7/16 - 20 UNF  
 D: 2 x 1 1/16 - 12 UN



-----Not Painted

The stated dimensions are without paint



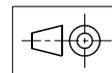
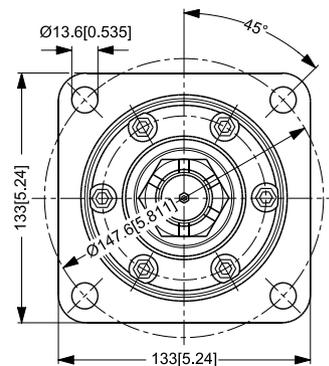
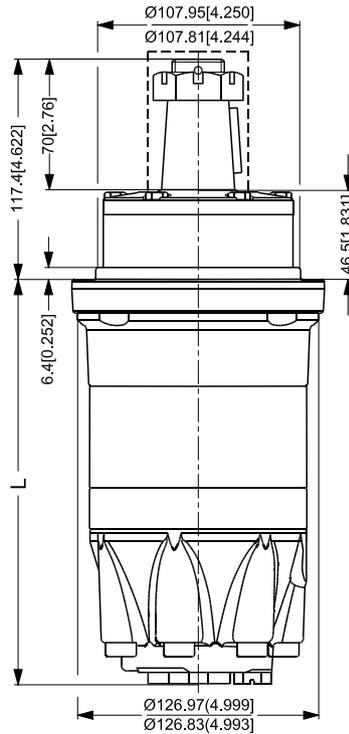
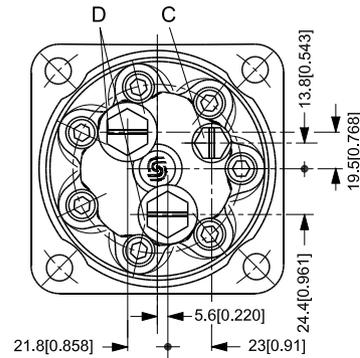
151-1993,11

**DIMENSIONS**

*TMKW with end port and drain connection*

| Type     | L mm  | [in]   |
|----------|-------|--------|
| TMKW 160 | 183.5 | [7.2]  |
| TMKW 200 | 189.5 | [7.46] |
| TMKW 250 | 196.5 | [7.74] |
| TMKW 315 | 205.2 | [8.08] |
| TMKW 400 | 216.5 | [8.52] |
| TMKW 470 | 226.7 | [8.93] |

C: Drain connection  
 $\frac{7}{16}$ -20 UNF  
 D: 2 x  $\frac{7}{8}$ -14 UNF



151-1992.11

-----Not Painted

The stated dimensions are without paint

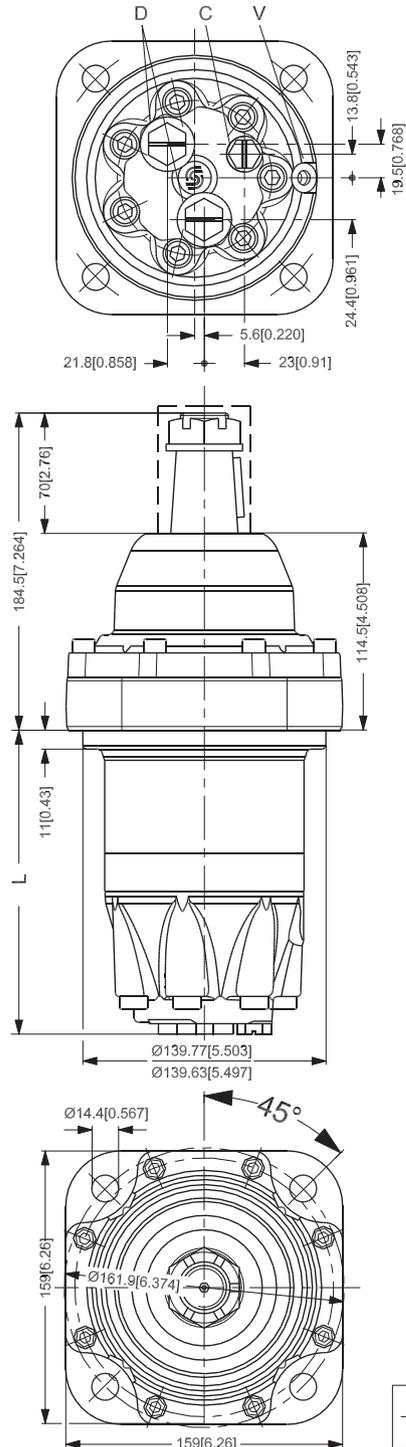


**DIMENSIONS**

| Type       | L mm  | [in]   |
|------------|-------|--------|
| TMK FL 160 | 144.0 | [5.67] |
| TMK FL 200 | 150.0 | [5.91] |
| TMK FL 250 | 157.0 | [6.18] |
| TMK FL 315 | 165.7 | [6.52] |
| TMK FL 400 | 177.0 | [6.97] |
| TMK FL 470 | 187.2 | [7.37] |

- C: Drain connection and brake release port  $\frac{7}{16}$ -20 UNF
- D:  $2 \times \frac{7}{8}$ -14 UNF
- V: Vent port  $\frac{7}{16}$ -20 UNF

TMK FL with end port and drain connection



-----Not Painted

The stated dimensions are without paint

151-1991.12

**WEIGHT OF MOTORS**

| Code no  | Weight |         |
|----------|--------|---------|
|          | kg     | [lb]    |
| 151F6010 | 16.0   | [35.30] |
| 151F6011 | 16.5   | [36.40] |
| 151F6012 | 17.0   | [37.50] |
| 151F6013 | 17.5   | [38.60] |
| 151F6014 | 18.0   | [39.71] |
| 151F6015 | 18.5   | [40.80] |
| 151F6030 | 16.0   | [35.30] |
| 151F6031 | 16.5   | [36.40] |
| 151F6032 | 17.0   | [37.50] |
| 151F6033 | 17.5   | [38.60] |
| 151F6034 | 18.0   | [39.71] |
| 151F6035 | 18.5   | [40.80] |
| 151F6050 | 14.0   | [30.9]  |
| 151F6051 | 14.5   | [32.0]  |
| 151F6052 | 15.0   | [33.1]  |
| 151F6053 | 15.5   | [34.2]  |
| 151F6054 | 16.0   | [35.3]  |
| 151F6055 | 16.5   | [36.4]  |
| 151F6060 | 14.1   | [31.2]  |
| 151F6061 | 14.6   | [32.3]  |
| 151F6062 | 15.1   | [33.4]  |
| 151F6063 | 15.6   | [34.5]  |
| 151F6064 | 16.1   | [35.6]  |
| 151F6065 | 16.6   | [36.7]  |
| 151F6070 | 14.2   | [31.2]  |
| 151F6071 | 14.7   | [32.3]  |
| 151F6072 | 15.2   | [33.3]  |
| 151F6073 | 15.7   | [34.5]  |
| 151F6074 | 16.2   | [35.6]  |
| 151F6075 | 16.7   | [36.7]  |
| 151F6080 | 17.2   | [37.9]  |
| 151F6081 | 17.7   | [39.0]  |
| 151F6082 | 18.2   | [40.1]  |
| 151F6083 | 18.7   | [41.2]  |
| 151F6084 | 19.2   | [42.3]  |
| 151F6085 | 19.7   | [43.4]  |

| Code no  | Weight |        |
|----------|--------|--------|
|          | kg     | [lb]   |
| 151F6090 | 16.9   | [37.2] |
| 151F6091 | 17.4   | [38.3] |
| 151F6092 | 17.9   | [39.4] |
| 151F6093 | 18.4   | [40.5] |
| 151F6094 | 18.9   | [41.6] |
| 151F6095 | 19.4   | [42.7] |
| 151F6120 | 16.5   | [36.5] |
| 151F6121 | 17.0   | [37.6] |
| 151F6122 | 17.5   | [38.7] |
| 151F6123 | 18.0   | [39.8] |
| 151F6124 | 18.5   | [40.9] |
| 151F6125 | 19.0   | [42.0] |
| 151F6130 | 16.7   | [36.7] |
| 151F6131 | 17.2   | [37.8] |
| 151F6132 | 17.7   | [38.9] |
| 151F6133 | 18.2   | [40.0] |
| 151F6134 | 18.7   | [41.1] |
| 151F6135 | 19.2   | [42.2] |
| 151F6140 | 16.7   | [36.8] |
| 151F6141 | 17.2   | [37.9] |
| 151F6142 | 17.7   | [39.0] |
| 151F6143 | 18.2   | [40.1] |
| 151F6144 | 18.7   | [41.2] |
| 151F6145 | 19.2   | [42.3] |
| 11008903 | 19.5   | [43.0] |
| 11008904 | 20.0   | [44.1] |
| 11008905 | 20.5   | [45.2] |
| 11008906 | 21.0   | [46.3] |
| 11008907 | 21.5   | [47.4] |
| 11008908 | 22.0   | [48.5] |
| 11008909 | 19.5   | [43.0] |
| 11008910 | 20.0   | [44.1] |
| 11008911 | 20.5   | [45.2] |
| 11008912 | 21.0   | [46.3] |
| 11008913 | 21.5   | [47.4] |
| 11008914 | 22.0   | [48.5] |



TMK, TMKW and TMK FL  
Technical Information  
Notes



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